



ESRA / Tekna
webinar

Sikkerhetsutfordringer med
fornybar energi

1. februar 2022

IFE Hynor

Hydrogen, sikkerhet og risiko

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Forskingssjef IFE | Hydrogenteknologi
Senterleder FME MoZEES

Innhold

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- 01** Kort om IFE + fakta om hydrogen

 - 02** IFE Hynor – Testanlegg for hydrogenteknologi

 - 03** Risikoanalyse – hydrogen
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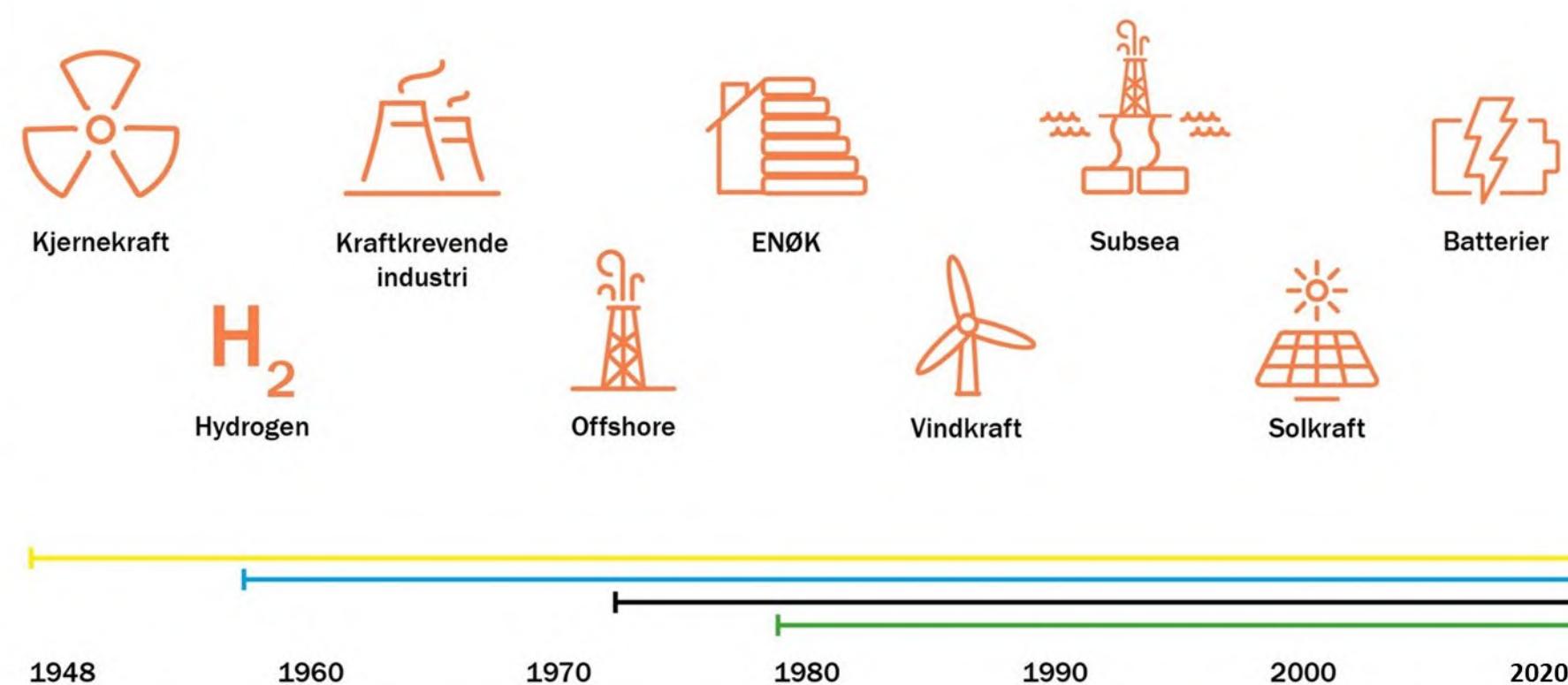
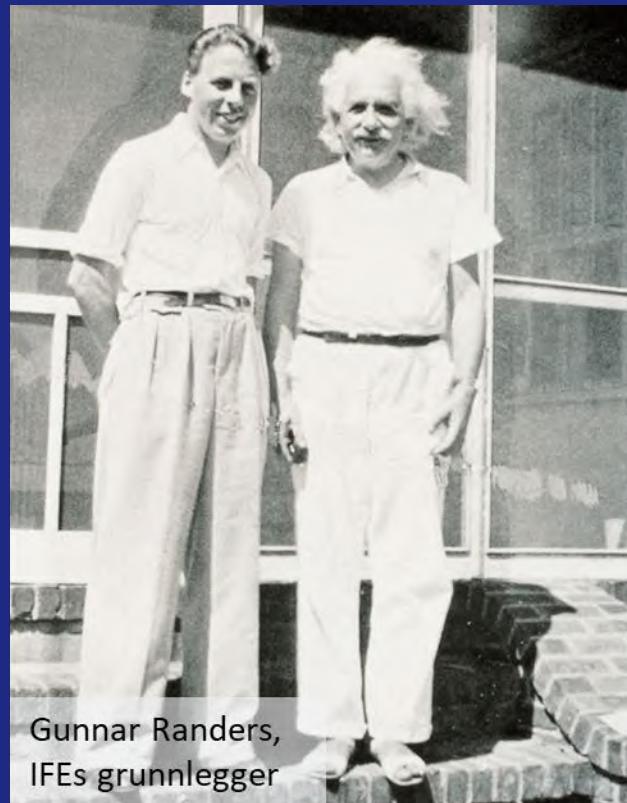


Institutt for energiteknikk er en forskningsstiftelse
lokalisert på Kjeller og i Halden



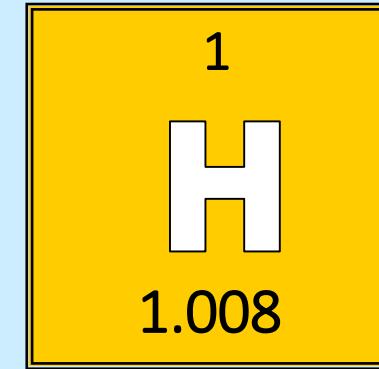
Kjeller

IFE har i mer en 70 år bidratt til utviklingen av Norge som en energinasjon!



Hydrogen – fakta

- Hydrogen er en gass ved standard atmosfære
- 1 elektron + 1 proton
- Ikke-giftig (fargeløs, ingen lukt eller smak)
- **Brennbar** gass (usynlig flamme)
 - Stort antenningsområde (4-75% i luft)
 - Svært lav antenningsenergi (0.02 mJ)
- Lav volumetrisk tetthet (lettere enn luft)
- **Høy gravimetrisk tetthet** (3 × bensin)
- Kokepunkt: -253°C
- Reaksjon: $\text{H}_2 + \frac{1}{2} \text{O}_2 = \text{H}_2\text{O}$



**1 m³ = 90 gram
@STP**

IFE Hydrogen Research Infrastructure

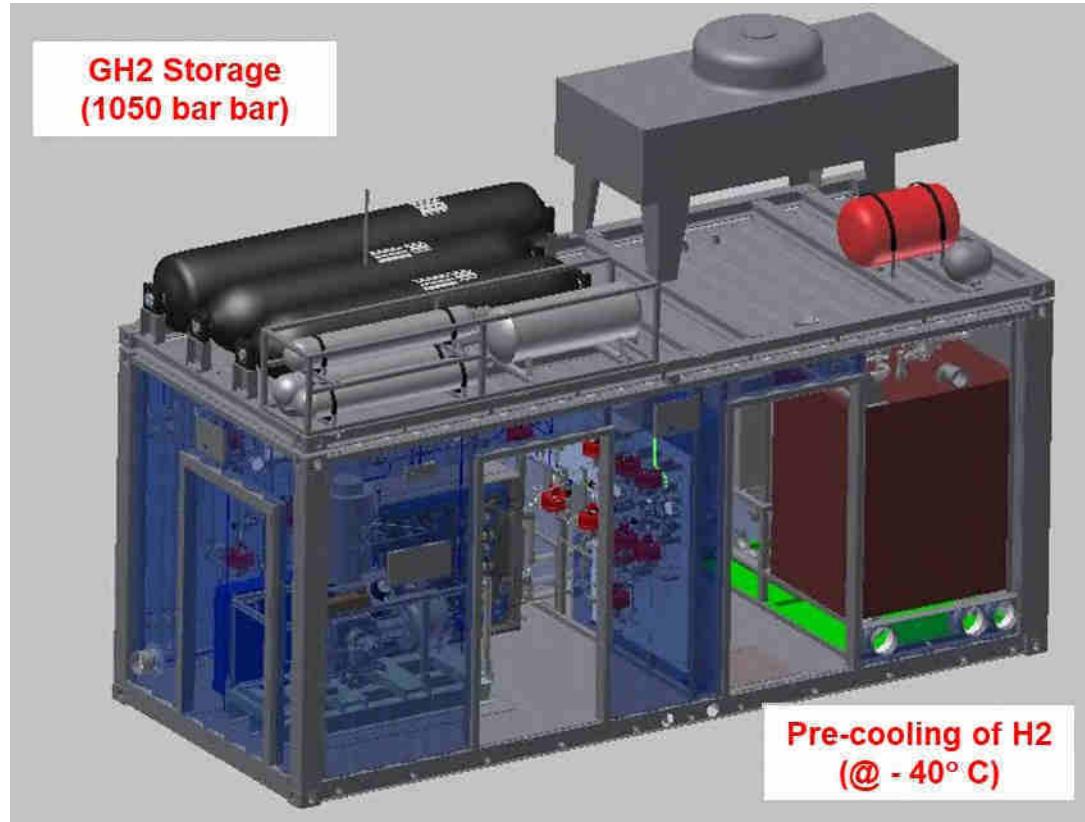
- IFE Hynor
 - 1. *Hydrogen Refueling Station (2011 – 2021)*
 - 2. *Solid oxide fuel cells (2014 – 2016)*
 - 3. Sorption Enhanced Reforming – ongoing
 - 4. PEM Fuel Cells & Batteries – ongoing
 - 5. PEM Water Electrolysis – ongoing
 - 6. *Liquid Hydrogen storage (2022 –)*
- Norwegian Fuel Cell and Hydrogen Centre*
 - *open research infrastructure
 - PEM Fuel Cell System Laboratory
 - PEM Water Electrolysis System Laboratory

IFE Hynor Hydrogen Technology Center

NORWEGIAN FUEL CELL
AND HYDROGEN CENTRE
FUEL CELL & ELECTROLYSER SYSTEMS



Hynor Lillestrøm – H2-stasjon + H2-dispenser



Hynor Lillestrøm – H2-stasjon + H2-dispenser



Hynor Lillestrøm – H2-stasjon + H2-dispenser



Hynor Lillestrøm – Metallhydrid H₂-kompressor

- Specifications

- H₂ flow rate: ca. 1 kg/h (10 Nm³/h)
- Heating temperature (oil): 160°C
- Cooling temperature (water): 16°C
- Inlet H₂-pressure: 10 bar
- Outlet H₂-pressure: 200 bar



Hynor Lillestrøm – Lagring av gass



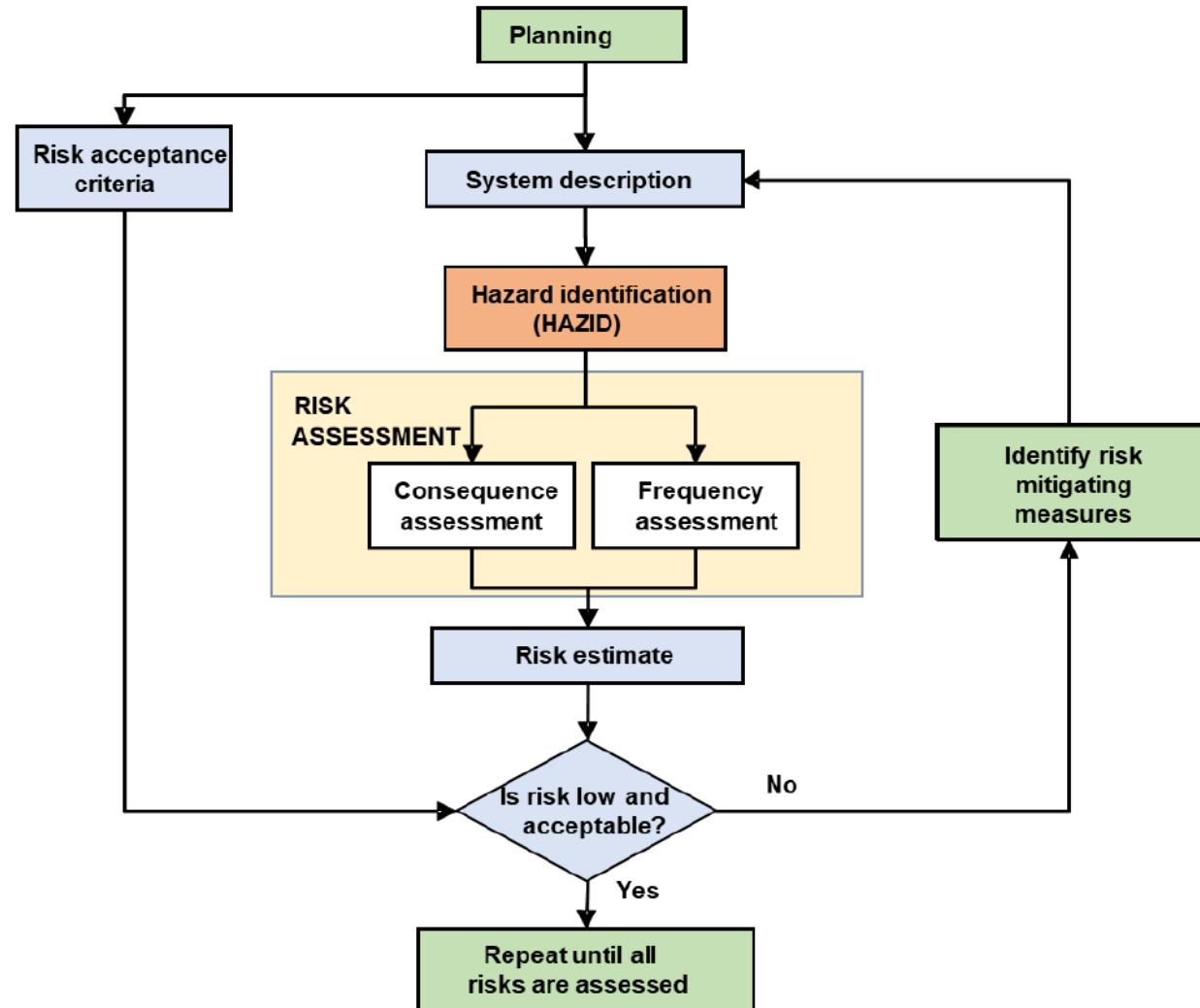
2014

IFE Hynor 2.0 – Testcenter for hydrogenteknologi



Januar 2022

IFE Hynor 2.0 – Risikoanalyse



Risikoanalyse – H₂-sikkerhet og modellering

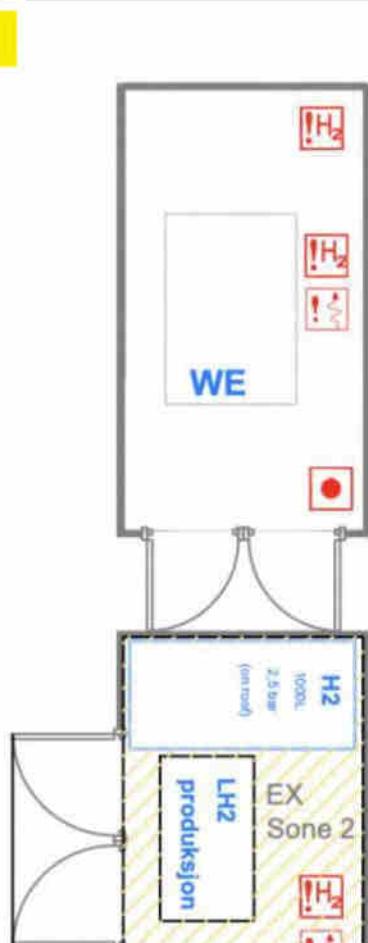
- Gas leakages (transient outflows)
- Ignition probability
- Dispersion distances and cloud volumes
- Fire radiation loads
- Blasts from vessel burst
- Deflagrations / detonation

Thresholds	Blast	Fire	Flash-fire
Threshold for injury/windows breaking	20-30 mbar	3 kW/m ²	
Threshold for possible irreversible effects	50-70 mbar	5 kW/m ²	
Lower threshold fatality risk (1%)	140 mbar	5-7 kW/m ²	0.5 LFL [#]
Some fatality risk (5%)	200 mbar	8 kW/m ²	LFL [#]
Severe fatality risk (~50%)	300-600 mbar	12.5 kW/m ²	LFL [#]
This study	400 mbar	25 kW/m ²	8% hydrogen

Risikoanalyse – EX soner

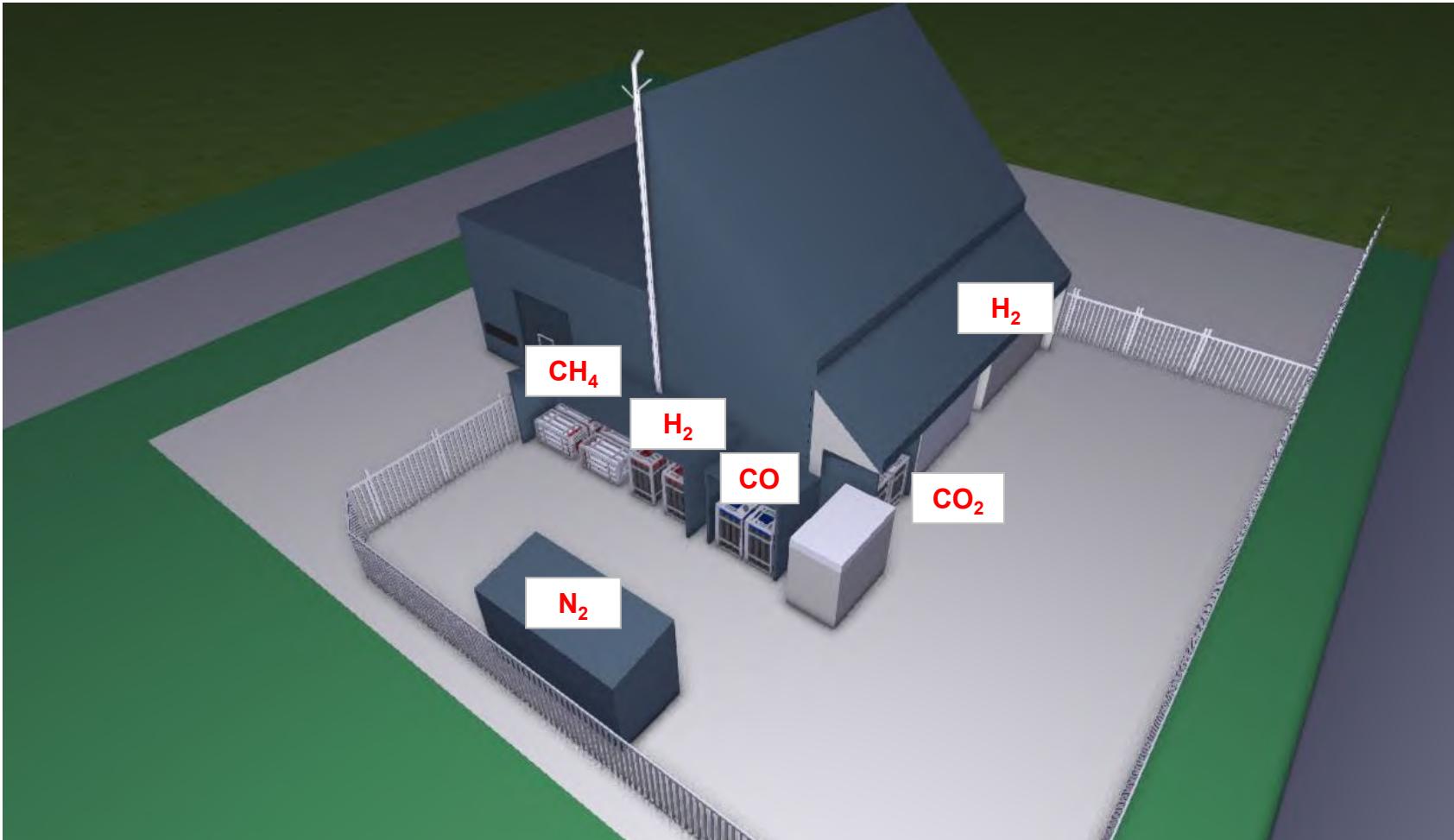


Zone 2



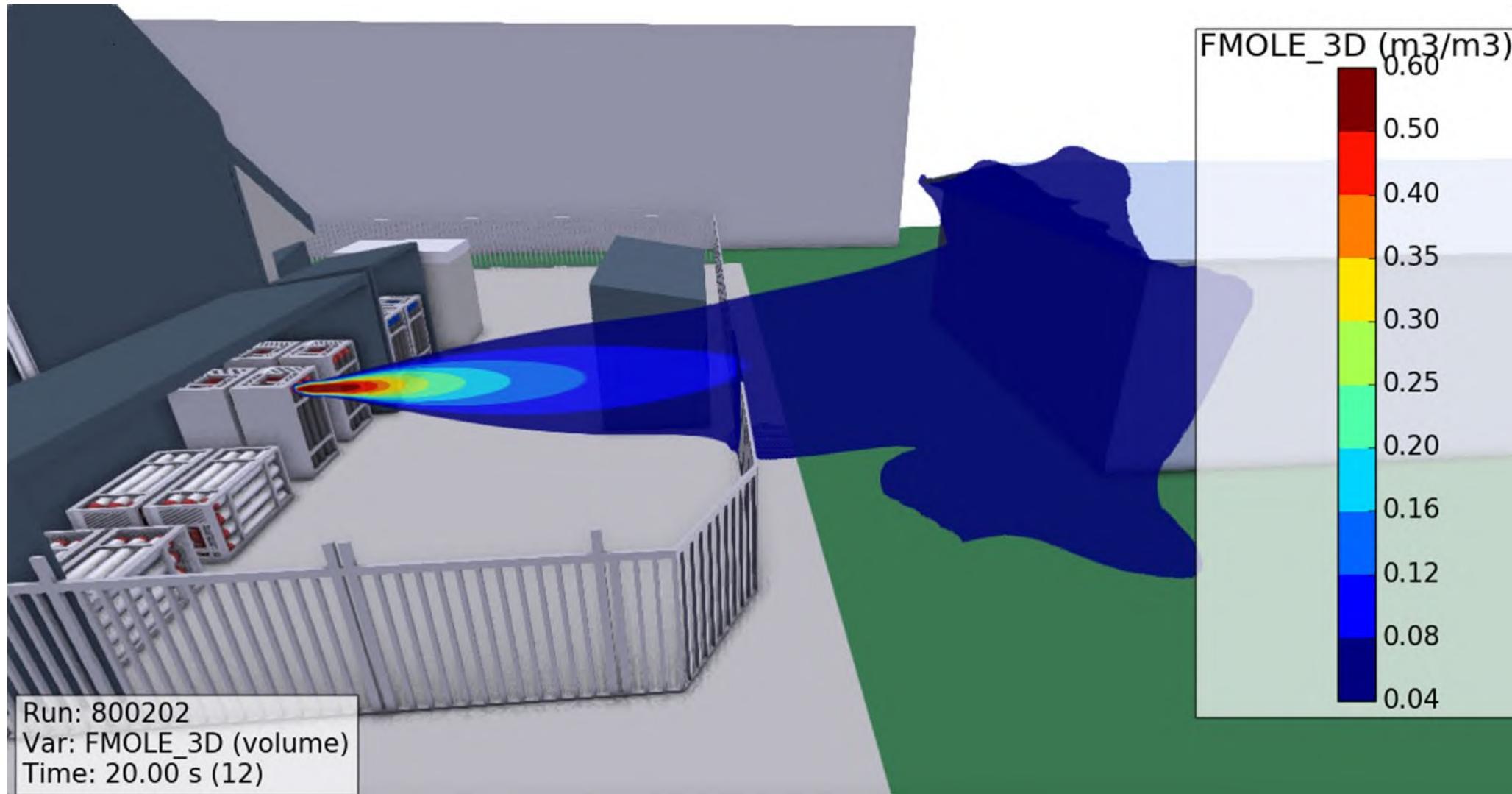
ATEX ZONE 2 – Hazardous area classified as an atmosphere where a mixture of air and flammable substances in the form of gas, vapor or mist is **not likely** to occur in normal operation, but if it does occur it will **only last for a short period** – **Medium Risk gas/vapor**

FLACS-modell for lagring av gass utendørs

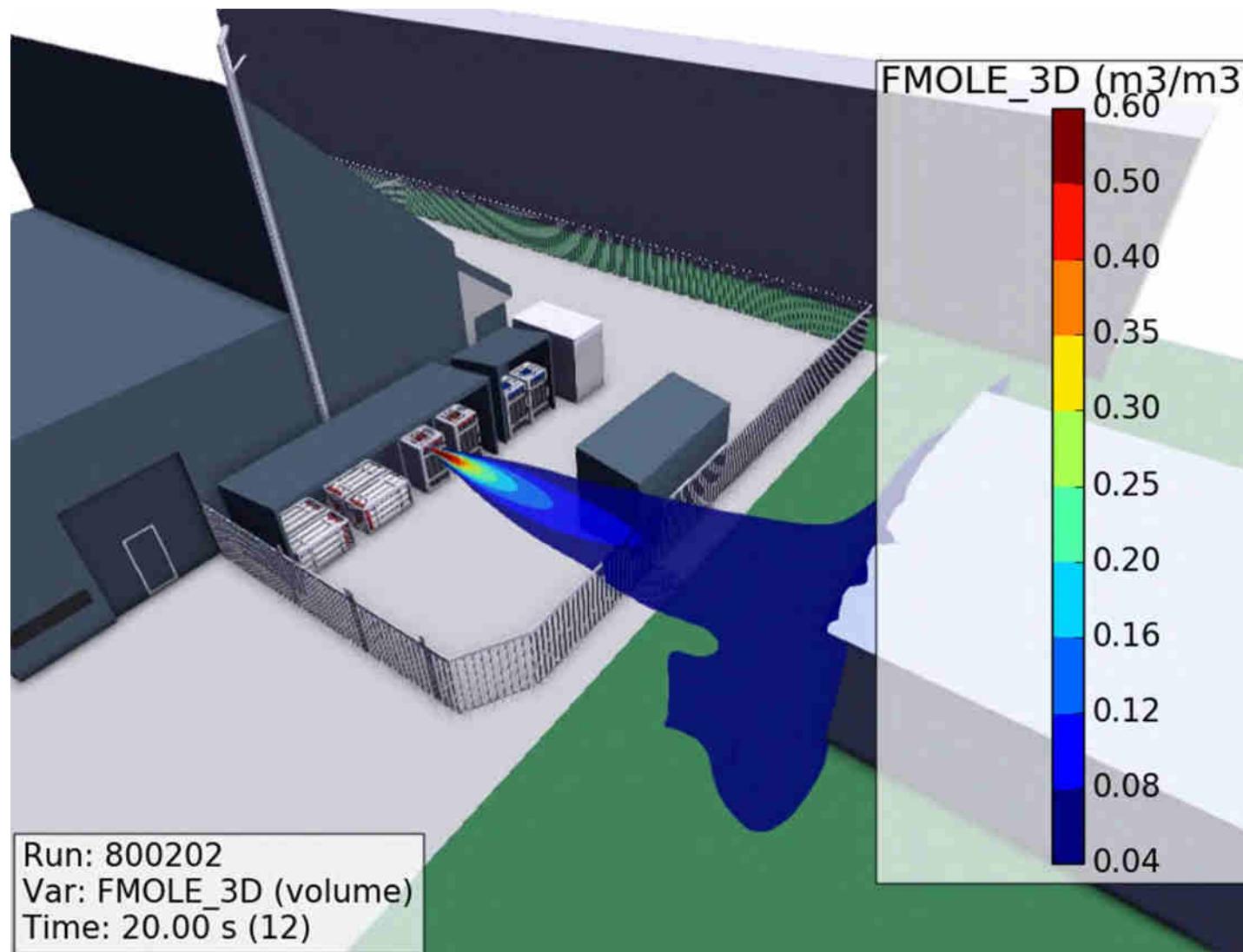


FLACS (FLame ACceleration Simulator) – A commercial Computational Fluid Dynamics (CFD) software used for **explosion modeling** and **atmospheric dispersion modeling** within the field of **industrial safety** and **risk assessment** (www.gexcon.com)

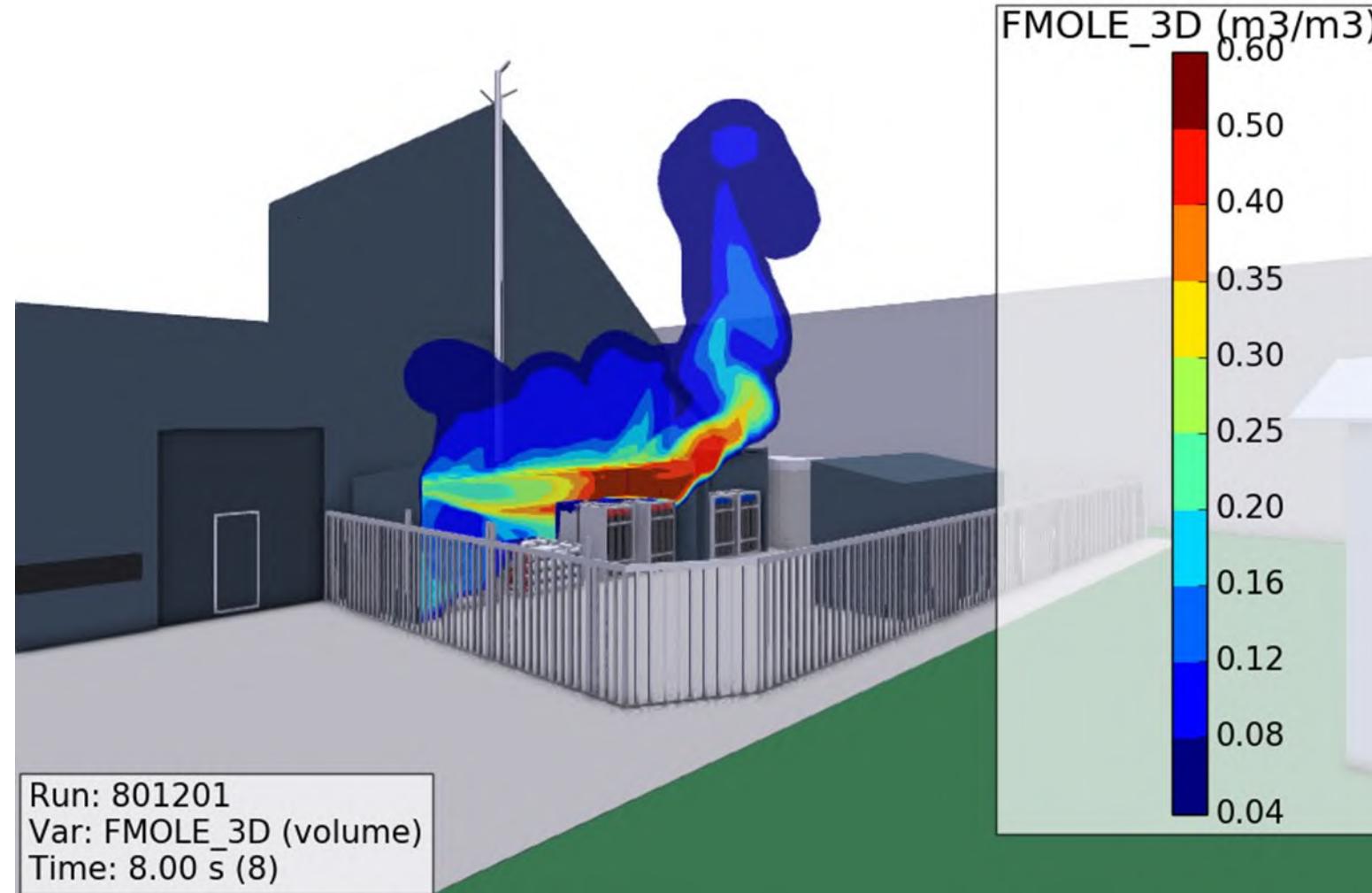
H₂-gass lekkasje (4 mm) ut mot bakgård → 133 g/s



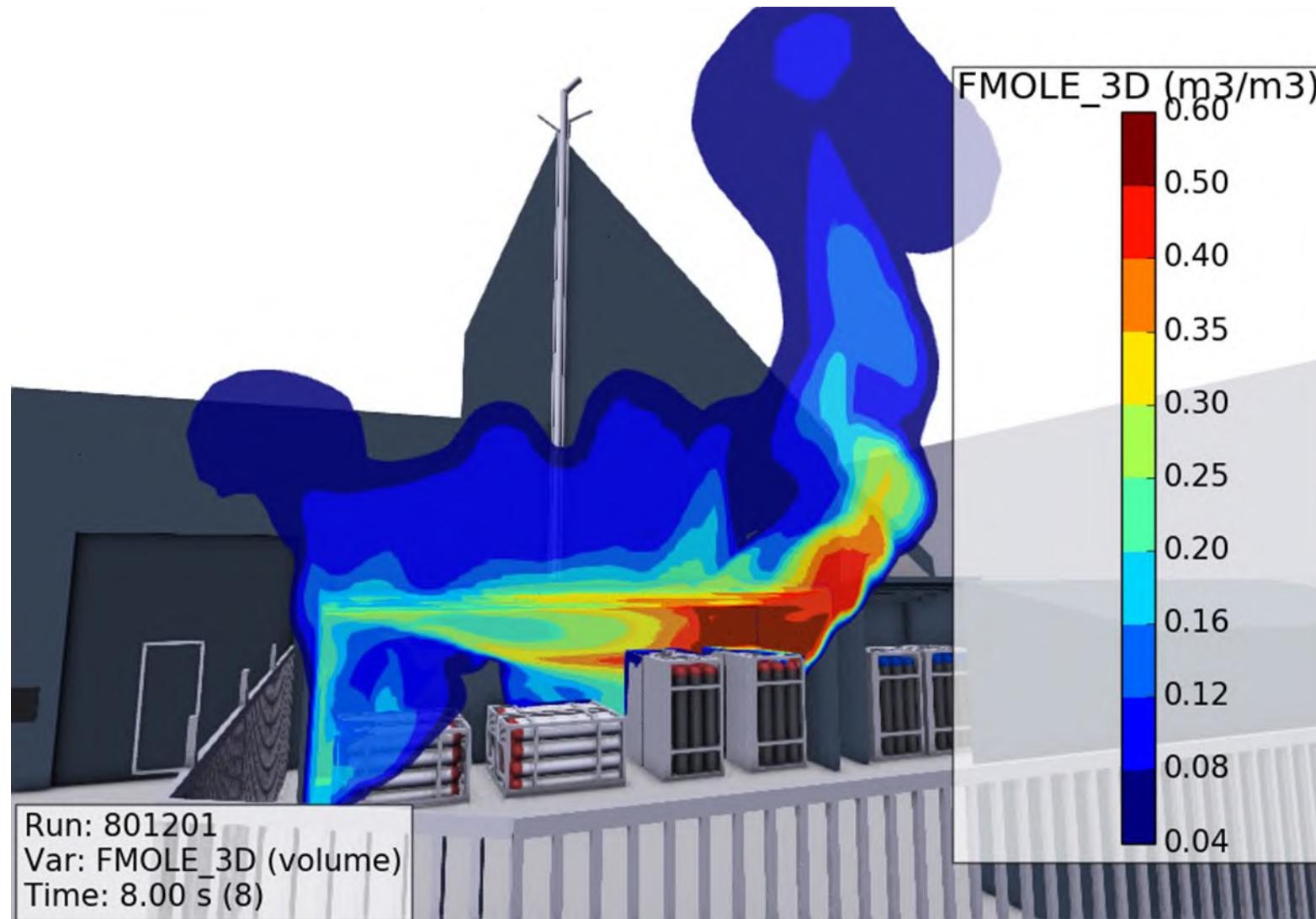
H₂-gass lekkasje (4 mm) ut mot bakgård → 133 g/s



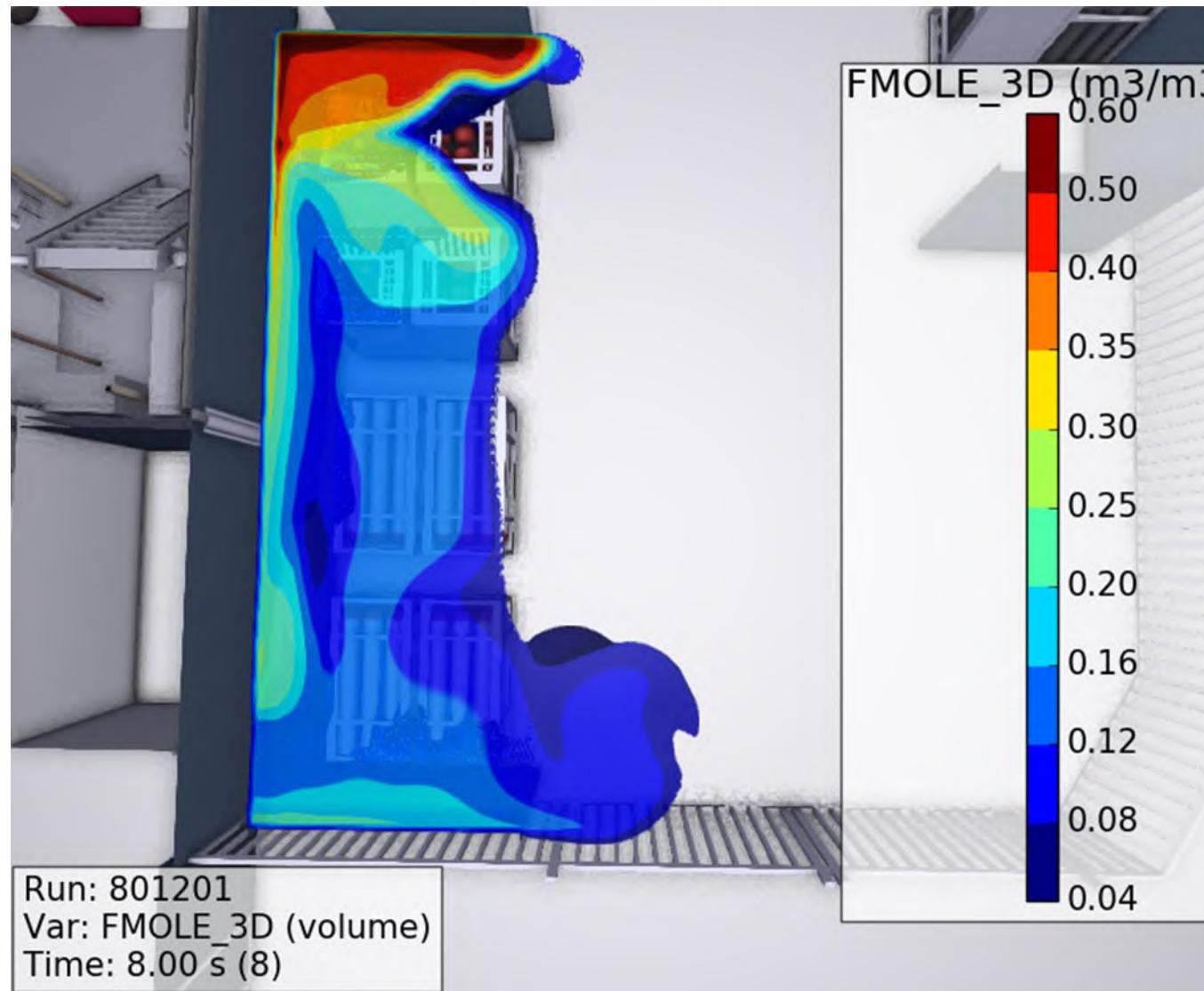
H₂-gass lekkasje (4 mm) inn mot vegg – «Worst-Case-Scenario»



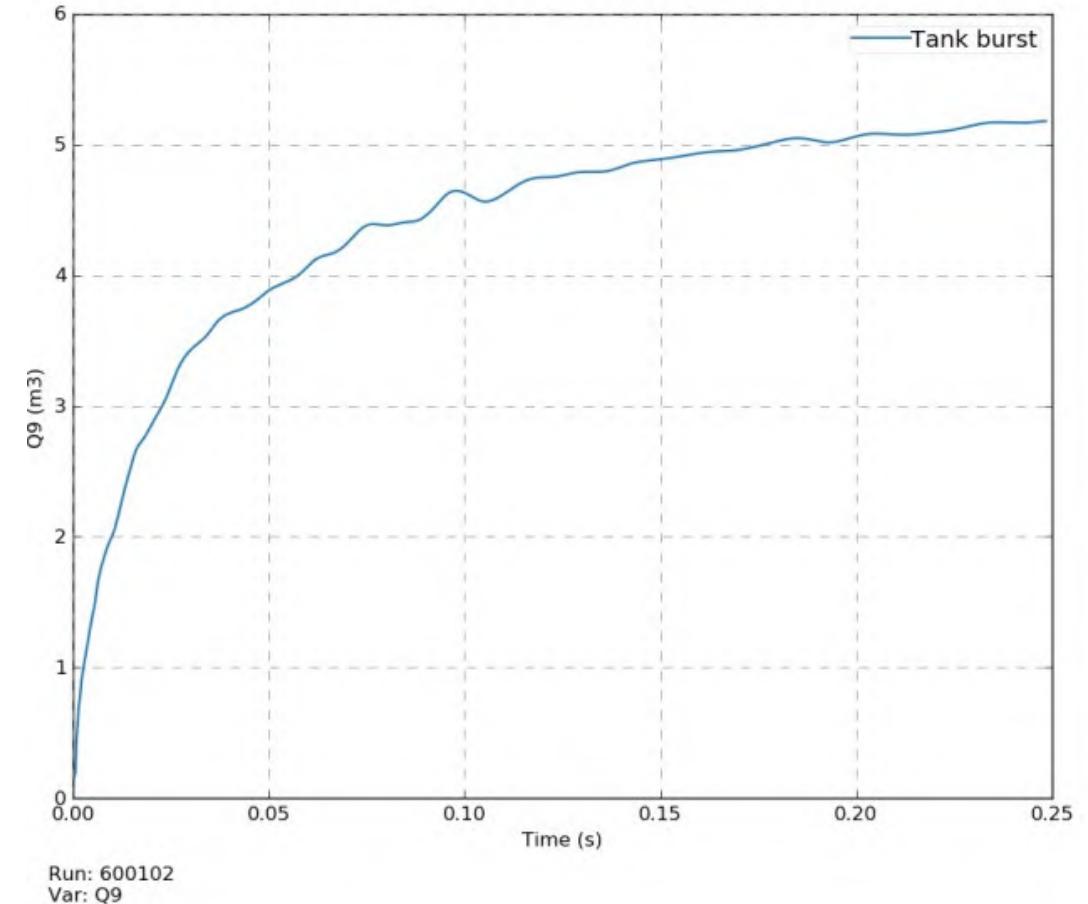
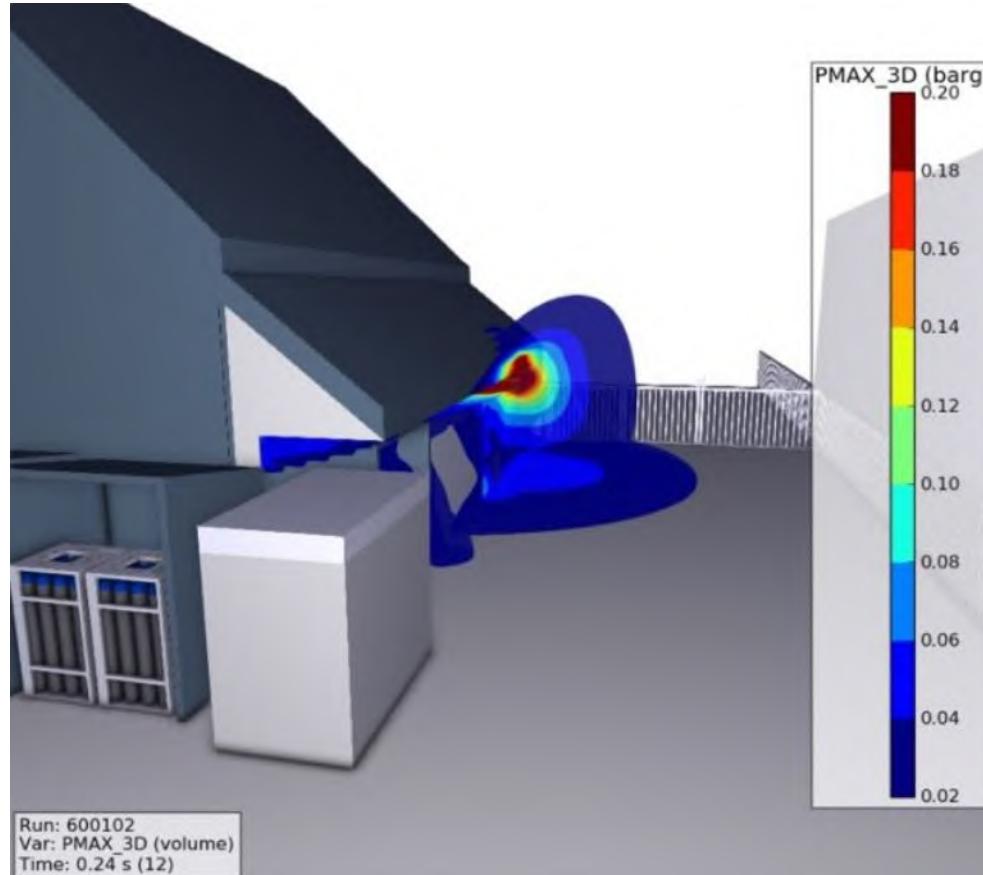
H₂-gass lekkasje (4 mm) inn mot vegg



H₂-gass lekkasje (4 mm) inn mot vegg

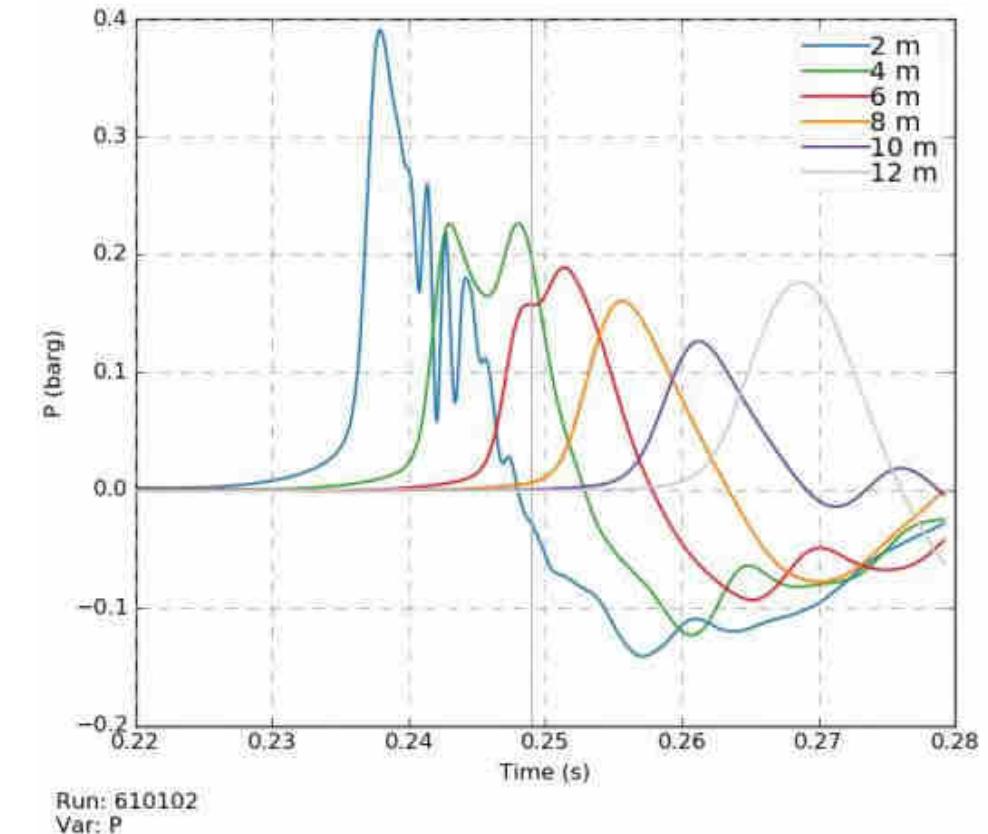
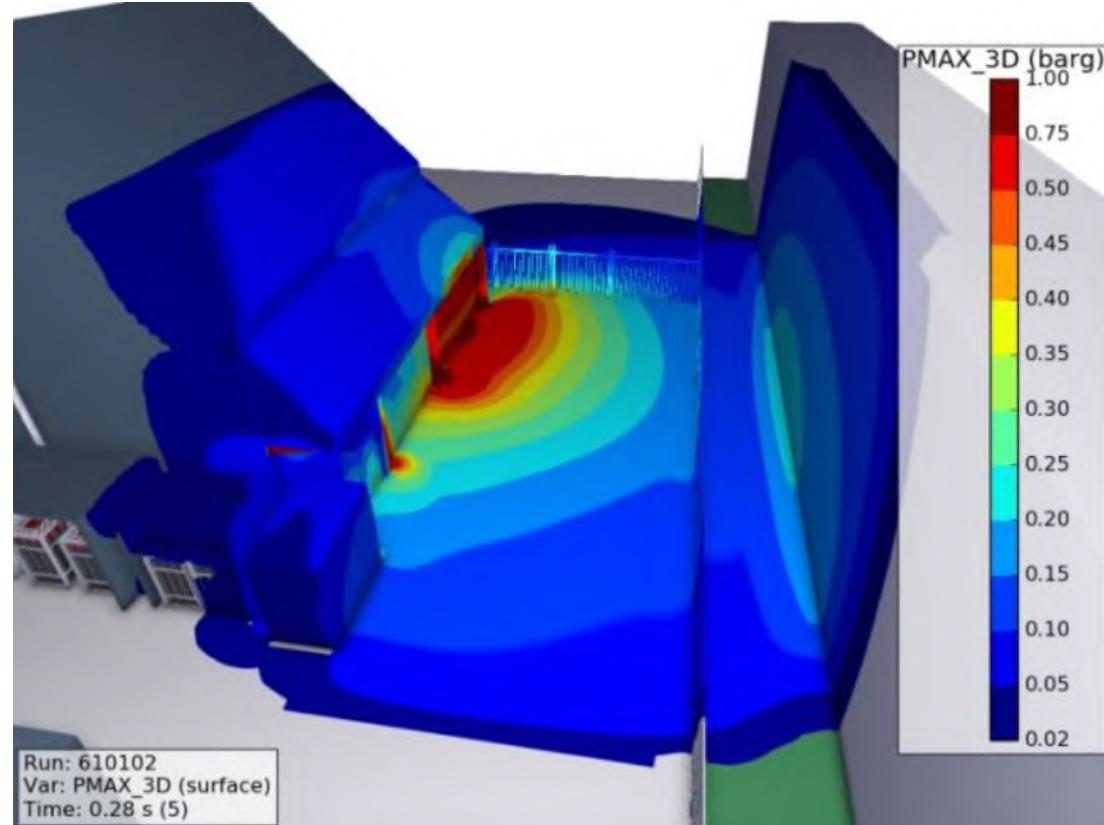


Brudd på H₂-tank på LH₂-anlegg → umiddelbart H₂-utslipp



Eksplosjon med ca. 125 g H₂ (60% av 200 g) → Lav risiko for personell i nærheten

Lekkasje fra LH2-anlegg (container) → forsinket H2-utslipp



400 mbar ved 2 m fra LH2-container → Lavt trykk på nabobygg, lav risiko for personell i nærheten